

Luag

Ship Sept 6/16

Work Order ID 149924

149924

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August 12, 2016 2:55:19 PM

Item ID: D135-692-041

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: EC135 Bearpaw Wearplates

Start Date: 8/12/2016 Start Qty: 5.00

5

Cust Item ID:

Required Date: 8/31/2016 Req'd Qty: 5.00

5

Customer:

Reference:

Approvals: Process Plan: SH Date: AUG 11 2016

Tooling: _____ Date: _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
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DSI9400	Rev A
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DSI9750	REV A
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DAS
6
9-89

AUG 17 2016

DAS
21
9-89

16-09-085

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile and create labels per PPP D135-692-041 CHG002

5x

28
9-89

SEP 22 2016

110

Packaging

0.00

110

Packaging

Memo

0.00

Packaging

⑤ PK

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Item ID: D135-692-041 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: EC135 Bearpaw Wearplates
 Start Date: 8/12/2016 Start Qty: 5.00 ***5*** Cust Item ID:
 Required Date: 8/31/2016 Req'd Qty: 5.00 ***5*** Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120	QC4- 100% Inspect kits for completeness	0.00							
120						5x	28		SEP 2 2 2016
QC	Memo	0.03					9-89		
Quality Control									
130	Packaging	0.00							
130						5x	28		SEP 2 2 2016
Packaging	Memo	0.00					9-89		
Packaging	Identify and pack for shipping as per PPP D135-692-041								
	CHG001 Location: <u>Store</u> PPP Rev: <u>fg 128</u>								
140	QC21- Final Inspection - Work Order Release	0.00							
140							DAS		SEP 2 3 2016
QC	Memo	0.08					21		
Quality Control							9-89		

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SEP 2 3 2016

Picklist Print

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Work Order ID: 149924

149924

Parent Item: D135-692-041

D135-692-041

Parent Item Name: EC135 Bearpaw Wearplates

Start Date: 8/12/2016

Required Date: 8/31/2016

Start Qty: 5.00

Required Qty: 5.00

Comments: IPP Rev:A new issue ECN1089 08-02-04 DD verified by:EC
IPP Rev:B ECN 1132 08-02-20 DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2529 *D2529* Washer		Manufactured	No				Each	352.0000	8	40			PC
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Location	Loc Qty	Loc Code
ST008	352	
108881	12	
147569	340	

D3719-041 *D3719-041* Wearplate Assembly		Manufactured	No			120	Each	3.0000	2	10			PC
---	--	--------------	----	--	--	-----	------	--------	---	----	--	--	----

Location	Loc Qty	Loc Code
ST186	3	
141819	3	

AN4-11A *AN4-11A* BOLT		Purchased	No				Each	43.0000	10	20			PC
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Location	Loc Qty	Loc Code
FG	20	
120731	20	
ST344	23	
M128362	1	
M135056	22	

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Picklist Print

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Work Order ID: 149924

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Parent Item: D135-692-041

D135-692-041

Parent Item Name: EC135 Bearpaw Wearplates

Start Date: 8/12/2016

Required Date: 8/31/2016

Start Qty: 5.00

Required Qty: 5.00

AN4-13A

Purchased

No

Each

462.0000

40

AN4-13A

Bolt

**

PC

DAS
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Location

Loc Qty

Loc Code

FG	20
122808	20
GA	19
m134634	19
over003	39
m134943	39
ST343	384
m134852	36
m135390	348

110

Each

1,676.000

12

60

MS21042L4

Purchased

No

MS21042L4

Locknut

**

PC

DAS
6
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Location

Loc Qty

Loc Code

FP001	51
m133363	51
GA	424
m133769	116
m135058	308
ST3003	26
m134955	26
ST303	1175
m135127	199
m135297	976

1175

199

976

60

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Shop Packet Print

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Work Order ID: 149924

Parent Item: D135-692-041

Parent Item Name: EC135 Bearpaw Wearplates

149924

D135-692-041

Start Date: 8/12/2016

Required Date: 8/31/2016

Start Qty: 5.00

Required Qty: 5.00

NAS1149D0463J

Purchased

No

120

Each

3,138.000

8

40

NAS1149D0463.J

Washer

**

OK

DAS
6
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Location

Loc Qty

Loc Code

GA	240	
M132035	15	
M134508	32	
M135056	193	
ST260a	2600	
M135390	1600	
M135407	1000	
ST263	298	
M134943	66	
M135056	232	

40

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3.0 PARTS LIST

REFERENCE ONLY

The DSI 9750-011 Clamp Relocation Kit can be procured from Dart to install D135-692-041 on D135-692-011 at CHG 002 and earlier, and includes hardware for Qty 2x skidtubes.

Qty -011	Part Number	Description
X	DSI 9750-011	Clamp Relocation Kit
8	D2529	WASHER
4	AN4-11A	BOLT
4	MS21042L4	NUT

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The parts list for IIN-D135-692 and ICA-D135-692 is amended as follows:

Qty -011	Qty -041	Part Number	Description
X		D135-692-011	BEARPAW INSTALLATION
	X	D135-692-041	WEARPLATE KIT
4		D2182B060	RUBBER CUSHION
8		D2274	RADIUS BLOCK
2		D3049-1	BEARPAW
8	8	D2529	WASHER
4		D2519	CLAMP
	2	D3719-041	WEARPLATE
	4	AN4-11A	BOLT
8	8	AN4-13A	BOLT
8	12	MS21042L4	NUT (OR MS21042-4)
8	8	NAS1149D0463J	WASHER
4		QS100M24S	CLAMP

4.0 WEIGHT AND BALANCE

There is a negligible weight and balance change associated with this modification.

DESIGN	ML	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	ML		
CHECKED	<i>JP</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9750	SHEET 2 OF 5
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	INSTALL MODIFICATION	NTS
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